


Chapter 6

Green and Sustainable Nanomaterials: Focus on Bio-Derived Carbon Nanomaterials and Low- Temperature Synthesis Routes to Reduce Environmental Impact

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ABSTRACT

Green and sustainable nanomaterials are the new hopeful solutions on how to lighten the environmental impact of the sophisticated fuel purification process. The topic of this chapter is bio-derived carbon nanomaterials and low-temperature synthesis paths as alternatives to the traditional energy-intensive nanomaterial fabrication. Agricultural waste, algae, and industrial biowaste are biomass-based precursors that can provide renewable, cheap, and scalable sources of carbon. There is a focus on hydrothermal and microwave-assisted, and low-temperature chemical vapor deposition technologies, which consume less energy and contribute to fewer dangerous emissions. The chapter is a critical discussion of physicochemical properties,

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functionalization strategies, and integration with the nanocomposites to desulfurize fuel efficiently. Green nanotechnology is also considered in terms of environmental, economic, and regulatory perspectives to emphasize the viability of the industry.

1. INTRODUCTION

The emissions of sulfur in fossil fuels have been one of the main causes of atmospheric pollution that poses great threats to the ecological systems as well as the health of humans. Sulfur oxides are also formed during fuel combustion and cause the formation of acid rain, fine particulate matter, and secondary aerosol that causes respiratory and cardiovascular diseases (Babich and Moulijn, 2003; Srivastava, 2012). Counter to this, strict global fuel quality standards have been implemented to restrict the levels of sulfur to ultra-low contents usually less than 10-15 ppm and mostly of transportation fuels (Song, 2003). Such regulatory requirements have aggravated the need to have highly efficient desulfurization processes that can eliminate refractory sulfur compounds like dibenzothiophene and alkylated derivatives of the same. The traditional hydrodesulfurization that is primarily used industrially works under harsh environments with high temperature and pressure, and needs huge amounts of hydrogen; therefore, it is energy consuming and economically challenging (Prins et al., 2006). More importantly, hydrodesulfurization does not have a high level of efficiency against the sterically hindered sulfur compounds, and thus, it requires further post-treatment processes. Other emerging technologies that include oxidative, extractive, and adsorptive desulfurization have been considered as alternative processes because of mild conditions of operation and high selectivity; nonetheless, the technologies rely heavily on the nanomaterials with designed surface characteristics (Rafiee et al., 2018; Li et al., 2016). The sustainability of such nanomaterials in the environment is, however, a critical issue since most of the synthesis processes have been associated with the use of harmful chemicals, large quantities of thermal energy and massive carbon release. The concept of the circular economy connecting biomass waste valorization, the production of eco-friendly nanomaterials, and the production of cleaner energy is also identified in Fig.1 below.

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