



## **Chapter XIX**

# **Modern Maintenance Management for Enhancing Organizational Efficiency**

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## **ABSTRACT**

*In this chapter, we explore the impact of modern maintenance management on the global organizational efficiency of an intelligent enterprise. In order to do so, we first define the concept of maintenance management, its scope, and complexity. We also define the company's organizational efficiency as a suitable balance of each of these competencies: product, process and relationship. The chapter describes how this function may impact a company's competencies in product and processes. To be effective, maintenance function requires the proper development of relationship competencies with technological partners, suppliers and the end customers. Therefore, this chapter proposes a comprehensive maintenance management framework that integrates various existing approaches to maintenance management. We also discuss useful practices to reach the competencies needed to be effective in the maintenance function of intelligent enterprises.*

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## **INTRODUCTION**

In the European standard for maintenance terminology (EN 13306, 2001), maintenance is defined as the combination of all technical, administrative and managerial actions during the life cycle of an item intended to retain it in, or restore it to, a state in which it can perform the required function. In the same standard, maintenance management is defined as all the activities of the management that determine the maintenance objectives or priorities, strategies, and responsibilities. Maintenance management is implemented by such means as maintenance planning, control, and supervision.

The above definition of maintenance management resonates with those found in Steven (2001), Campbell (1995), and Shenoy and Bhadury (1998). Wireman (1998) considers maintenance management as the management of all assets owned by a company, based on maximizing the return on investment. He believes that maintenance management includes, but is not be limited to, the following: preventive maintenance, inventory and procurement, work order system, computer maintenance management systems (CMMS), technical and interpersonal training, operational involvement, proactive maintenance, reliability centred maintenance (RCM), total productive maintenance (TPM), statistical financial optimization, and continuous improvement. Each of these initiatives is a building block of the maintenance management process.

Duffuaa et al. (2000) view a maintenance system as a simple input-output system. The inputs are the manpower, management, tools, equipment, etc., and the output is the equipment working reliably and well configured to achieve the planned operational goals. They show that the required activities for this system to be functional are maintenance planning (philosophy, maintenance workload forecast, capacity, scheduling), maintenance organization (work design, standards, work measurement, project administration) and maintenance control (of works, materials, inventories, costs, quality oriented management).

Maintaining the reliability and availability of various resources (machines and humans) is essential to create and manage intelligent enterprises. Therefore, maintenance management is a critical function in maintaining the global effectiveness of any organization. In this chapter, we discuss the complexity of maintenance management, available approaches to maintenance management and the steps needed to use the concept of maintenance management for enhancing global effectiveness of intelligent enterprises. With this purpose, we propose an integrated maintenance management framework and suggest some practices that lead to desired results.

## **COMPLEXITY OF MAINTENANCE MANAGEMENT**

Maintenance management is a complex function. Since maintenance is composed of a wide set of activities, it is very difficult to find procedures and information support systems for simplifying and improving the maintenance processes (Vagliasindi, 1989). Because maintenance deals with highly diverse problems even in firms within the same productive sector, it is very difficult to design an operating methodology of general applicability. Jonsson (2000) points to the lack of maintenance management configura-

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